## 3.8. Other Unipolar Junctions

### 3.8.1. The n-n<sup>+</sup> homojunction

When contacting semiconductor devices one very often includes highly doped semiconductor layers to lower the contact resistance between the semiconductor and the metal contact. This added layer causes a  $n-n^+$  junction within the device. Most often these junctions are ignored in the analysis of devices, in part because of the difficulty treating them correctly, in part because they can simply be ignored. The build-in voltage of a  $n-n^+$  junction is given by:

$$\mathbf{f}_{i} = \frac{1}{q} (E_{Fn^{+}} - E_{Fn}) = V_{t} \ln \frac{N_{d}^{+}}{N_{d}}$$
(3.8.1)

Which means that the built-in voltage is about 59.4 meV if the doping concentrations differ by a factor 10. It is because of this small built-in voltage that this junction is often ignored. However large ratios in doping concentration do cause significant potential variations.

The influence of the n-n<sup>+</sup> junction must be evaluated in conjunction with its current voltage characteristics: if the n-n<sup>+</sup> junction is in series with a p-n diode, the issue is whether or not the n-n<sup>+</sup> junction affects the operation of the p-n junction in any way. At low current densities one can expect the p-n diode to dominate the current flow, whereas at high current densities the n-n<sup>+</sup> junction could play a role if not designed properly.

For the analysis of the n-n<sup>+</sup> junction we start from a flat band energy band diagram connecting the two regions in absence of an electric field. One can visualize that electrons will flow from the n<sup>+</sup> region and accumulate in the n-type region. However, since the carrier concentration must be continuous (this is only required in a homojunction), the carrier density in the n region is smaller that the doping concentration of the n<sup>+</sup> region, and the n<sup>+</sup> region is not completely depleted. The full depletion approximation is therefore not applicable. Instead one recognizes the situation to be similar to that of a metal-semiconductor junction: the n<sup>+</sup> is depleted but has a small voltage across the semiconductor as in a Schottky barrier with small voltage applied, whereas the n region is accumulated as in an ohmic contact. A general solution of this structure requires the use of equation [3.1.4].

A simple solution is obtained in the limit where the potential across both regions is smaller than the thermal voltage. The charge in the n-n<sup>+</sup> structure region is then given by:

$$\mathbf{r}(x) = -\frac{\mathbf{e}_{sn}}{L_{Dn}} \frac{\mathbf{f}_i - V_a}{L_{Dn} + L_{Dn}} \exp \frac{x}{L_{Dn}} \text{ for } x < 0$$
(3.8.2)

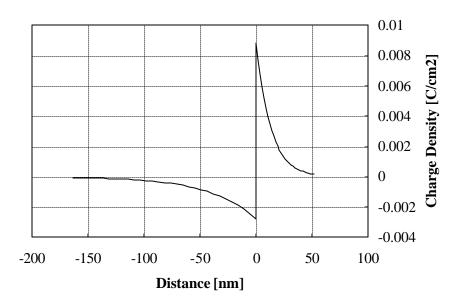
$$\mathbf{r}(x) = -\frac{\mathbf{e}_{sn^{+}}}{L_{Dn^{+}}} \frac{\mathbf{f}_{i} - V_{a}}{L_{Dn^{+}} + L_{Dn^{+}}} \exp \frac{-x}{L_{Dn^{+}}} \text{ for } x > 0$$
(3.8.3)

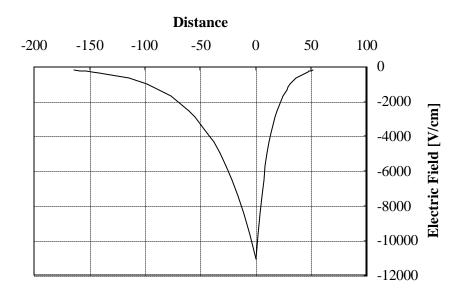
where the interface is assumed at x equal zero, and  $L_{D,n}$  and  $L_{D,n^+}$  are the extrinsic Debye lengths in the material. Applying Poisson's equation one finds the potentials to be:

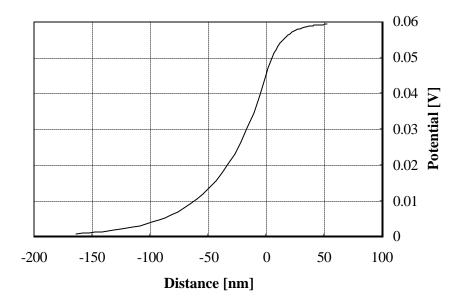
$$f_n(x) = L_{Dn} \frac{f_i - V_a}{L_{Dn} + L_{Dn}^+} \exp \frac{x}{L_{Dn}} \text{ for } x < 0$$
 (3.8.4)

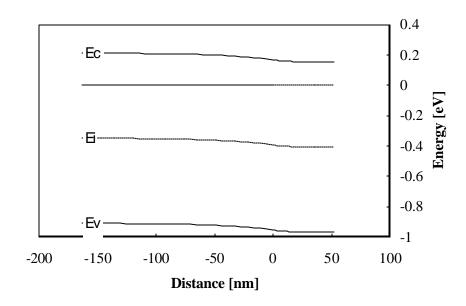
$$\mathbf{f}_{n^{+}}(x) = L_{Dn^{+}} \frac{\mathbf{f}_{i} - V_{a}}{L_{Dn^{+}} + L_{Dn^{+}}} \exp \frac{-x}{L_{Dn^{+}}}$$
 for  $x < 0$  (3.8.5)

The solutions for the charge density, electric field, potential and energy band diagram are plotted in the Figure 3.8.1:









**Figure 3.8.1** Charge, electric field, potential and energy banddiagram in a silicon n-n<sup>+</sup> structure with  $N_d = 10^{16}$  cm<sup>-3</sup>,  $N_d$ <sup>+</sup> =  $10^{17}$  cm<sup>-3</sup> and  $V_a = 0$ .

#### 3.8.2. The n-n<sup>+</sup> heterojunction

Consider a n-n<sup>+</sup> heterojunction including a spacer layer with thickness d as shown in Figure 3.8.2

**Figure 3.8.2** Flatband energy diagram of a  $n-n^+$  heterojunction with a spacer layer with thickness d.

The built-in voltage for a n-n<sup>+</sup> heterojunction with doping concentrations  $N_d$  and  $N_d$ <sup>+</sup> is given by:

$$\mathbf{f}_{i} = \frac{1}{q} (E_{Fn^{+}} - E_{Fn}) = V_{t} \ln \frac{N_{d^{+}} N_{c,n}}{N_{d} N_{c,n^{+}}} + \Delta E_{c}$$
(3.8.6)

Where  $N_{c,n}$  and  $N_{c,n}^+$  are the effective densities of states of the low and high-doped region respectively. Unlike a homojunction, the heterojunction can have a built-in voltage, which is substantially larger than the thermal voltage. This justifies using the full depletion approximation for the depleted region. For the accumulated region one has to consider the influence of quantization of energy levels because of the confinement of carriers by the electric field and the hetero-interface.

#### 3.8.2.1. Analysis without quantization

For the classic case where the material does not become degenerate at the interface one can use [3.1.4b] to find the total charge in the accumulation layer:

$$-Q_{acc} = qN_{d^{+}}x_{n^{+}} = \mathbf{e}_{s,n}\frac{V_{t}}{L_{D}}\sqrt{2[\exp\frac{\mathbf{f}_{n}}{V_{t}} - \frac{\mathbf{f}_{n}}{V_{t}} - 1]}$$
(3.8.7)

while the potentials and the field can be solved for a given applied voltage using:

$$f_{n+} + f_{SD} + f_n = f_i - V_a$$
 (3.8.8)

$$\mathbf{f}_{n^{+}} = \frac{\mathbf{e}_{s,n}^{2} E_{n}^{2}}{2q\mathbf{e}_{s,n^{+}} N_{d^{+}}}$$
(3.8.9)

$$\mathbf{f}_{sp} = \frac{\mathbf{e}_{sn} E_n d}{\mathbf{e}_{s,sp}} \tag{3.8.10}$$

The subscript sp refers to the undoped spacer layer with thickness d, which is located between the two doped regions. These equations can be solved by starting with a certain value of  $\mathbf{f}_n$ , which enables to calculate the electric field, the other potentials and the corresponding applied voltage,  $V_a$ .

#### 3.8.2.2. Analysis including quantization

The analysis of a n-n<sup>+</sup> heterojunction including quantized levels is more complicated because the energy levels depend on the potential which can only be calculated if the energy levels are known. A self-consistent calculation is therefore required to obtain a correct solution. An approximate method, which also clarifies the steps needed for a correct solution is described below<sup>1</sup>.

Starting from a certain density of electrons per unit area,  $N_s$ , which are present in the accumulation layer, one finds the field at the interface:

$$E_n = \frac{qN_s}{\mathbf{e}_{s,n}} \tag{3.8.11}$$

We assume that only the n=1 energy level is populated with electrons. The minimal energy can be expressed as a function of the electric field using equation<sup>2</sup> [A.1.17]:

$$E_{1n} = \left(\frac{\hbar^2}{2m^*}\right)^{1/3} \left(\frac{9\mathbf{p}}{8} q E_n\right)^{2/3}$$
(3.8.12)

The bandgap discontinuity  $\Delta E_c$  can then be related to the other potentials of the junction using [3.2.4], [3.2.6] and [A.1.8], yielding:

$$\Delta E_c - qV_a = E_{1n} + kT \ln[\exp(\frac{\mathbf{e}_{s,n}E_n}{qN_{c,qw}}) - 1] + kT \ln\frac{N_{c,n^+}}{N_{d^+}} + q\mathbf{f}_{n^+} + q\mathbf{f}_{sp}$$
(3.8.13)

where the potentials,  $\mathbf{f}_n^+$  and  $\mathbf{f}_{sp}$ , in turn can be expressed as a function of  $E_n$ :

<sup>&</sup>lt;sup>1</sup>A similar analysis can also be found in Weisbuch and Vinter, Quantum Semiconductor Structures, pp 40-41, Academic Press, 1991.

<sup>&</sup>lt;sup>2</sup>A more detailed quantum mechanical derivation yields the  $9\pi/8$  term instead of  $3\pi/2$ . See for instance F. Stern, Phys. Rev. **B 5** p 4891, (1972). The two differ by  $(3/4)^{3/2}$ =0.826 or 17.5%

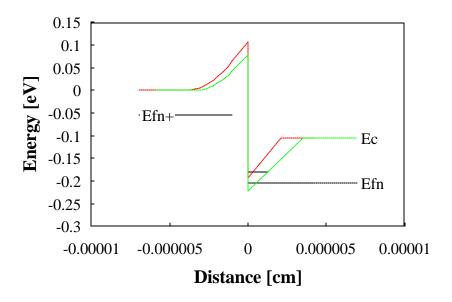
$$\mathbf{f}_{n^{+}} = \frac{\mathbf{e}_{s,n}^{2} E_{n}^{2}}{2q\mathbf{e}_{s,n^{+}} N_{d^{+}}}$$
(3.8.14)

$$\mathbf{f}_{sp} = \frac{\mathbf{e}_{s,n} E_n d}{\mathbf{e}_{s,sp}} \tag{3.8.15}$$

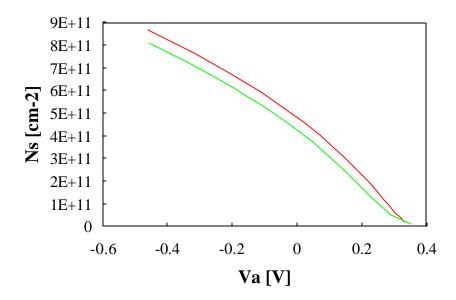
These equations can be combined into one transcendental equation as a function of the electric field,  $E_n$ .

$$\Delta E_c - qV_a = E_{1n} + kT \ln[\exp(\frac{\mathbf{e}_{s,n} E_n}{qN_{c,qw}}) - 1] + kT \ln \frac{N_{c,n^+}}{N_{d^+}} + \frac{\mathbf{e}_{s,n}^2 E_n^2}{2\mathbf{e}_{s,n^+} N_{d^+}}$$
(3.8.16)

Once  $E_n$  is known all potentials can be obtained.



**Figure 3.8.3** Energy banddiagram of a Al<sub>0.4</sub>Ga<sub>0.6</sub>As/GaAs  $n^+$ -n heterostructure with  $N_d^+ = 10^{17}$  cm<sup>-3</sup>,  $N_d = 10^{16}$  cm<sup>-3</sup>, d = 10 nm and  $V_a = 0.15$  V. Comparison of analysis without quantization (upper curve) to that with quantization (lower curve)



**Figure 3.8.4** Electron density,  $N_s$ , in the accumulation region versus applied voltage,  $V_a$ , with quantization (top curve) and without quantization (bottom curve).

## 3.8.3. Currents across a n<sup>+</sup>-n heterojunction

Current transport across a  $n^+$ -n heterojunction is similar to that of a metal-semiconductor junction: Diffusion, thermionic emission as well as tunneling of carriers across the barrier can occur. However to identify the current components one must first identify the potentials  $\mathbf{f}_n^+$  and  $\mathbf{f}_n$  by solving the electrostatic problem. From the band diagram one finds that a barrier exists for electrons going from the  $n^+$  to the n-doped region as well as for electrons going in the opposite direction.

The analysis in the first section discusses the thermionic emission and yields a closed form expression based on a set of specific assumptions. The derivation also illustrates how a more general expression could be obtained. The next section describes the current-voltage characteristics of carriers traversing a depletion region, while the last section discusses how both effects can be combined.

#### 3.8.3.1. Thermionic emission current across a n<sup>+</sup>-n heterojunction

The total current due to thermionic emission across the barrier is given by the difference of the current flowing from left to right and the current flowing from right to left. Rather than rederiving the expression for thermionic emission, we will apply equation [3.1.40] to the  $n^+$ -n heterojunction. One complication arises from the fact that the effective mass of the carriers is different on each side of the hetero-junction which would seem to indicate that the Richardson constant is different for carrier flow from left to right compared to the flow from right to left. A more detailed analysis reveals that the difference in effective mass causes a quantum mechanical reflection at the interface, causing carriers with the higher effective mass to be reflected back while carriers with the smaller effective mass are to first order unaffected<sup>3</sup>. We therefore use equation [3.1.40] for flow in both directions while using the Richardson constant corresponding to the smaller of the two effective masses, yielding:

$$J_{HJ} = A^* T^2 \left\{ \exp\left[-\frac{E_c(x=0) - E_{F,n^+} + q\mathbf{f}_{n^+}}{kT} - \exp\left[-\frac{E_c(x=0) - E_{F,n^+}}{kT}\right] \right\}$$
(3.8.17)

where the potentials are related to the applied voltage by<sup>4</sup>:

$$\boldsymbol{f}_{n^{+}} + \boldsymbol{f}_{n} = \boldsymbol{f}_{i} - V_{a} \tag{3.8.18}$$

and the built-in voltage is given by:

$$\mathbf{f}_{i} = \frac{\Delta E_{c} - (E_{c}(x = -\infty) - E_{Fn^{+}}) + (E_{c}(x = \infty) - E_{Fn})}{q}$$
(3.8.19)

Combining these relations yields:

<sup>&</sup>lt;sup>3</sup>A.A. Grinberg, "Thermionic emission in heterojunction systems with different effective electronic masses," Phys. Rev. B, pp. 7256-7258, 1986

<sup>&</sup>lt;sup>4</sup>No spacer layer is assumed in this derivation, but could easily be added if desired.

$$J_{HJ} = A^* T^2 \exp\left[\frac{\mathbf{f}_n}{V_t}\right] \exp\left[-\frac{\mathbf{f}_B^*}{V_t}\right] \left[\exp\frac{V_a}{V_t} - 1\right]$$
(3.8.20)

where the barrier height  ${\varphi_B}^{\ast}$  is defined as:

$$f_B^* = \frac{\Delta E_c(E_c(x = \infty) - E_{Fn})}{q}$$
 (3.8.21)

Assuming full depletion in the n<sup>+</sup> depletion region and using equation [3.1.10] for the accumulated region, the charge balance between the depletion and accumulation layer takes the following form:

$$\sqrt{2\mathbf{e}_{s,n}^{+}qN_{d}^{+}\mathbf{f}_{n}^{+}} = \mathbf{e}_{s,n}\sqrt{2[\exp\frac{\mathbf{f}_{n}}{V_{t}} - \frac{\mathbf{f}_{n}}{V_{t}} - 1]}$$
(3.8.22)

Combining equations [3.2.20] with [3.2.16] yields a solution for  $\phi_n^+$  and  $\phi_n^-$ 

For the special case where  $\epsilon_{sn}^+ N_d^+ = \epsilon_{sn}^- N_d^-$  and  $\phi_n >> V_t^-$  these equations reduce to:

$$\mathbf{f}_i - V_a = \mathbf{f}_{n^+} + \mathbf{f}_n = V_t \exp \frac{\mathbf{f}_n}{V_t}$$
(3.8.23)

The current (given by [3.2.18]) can then be expressed as a function of the applied voltage V<sub>a</sub>

$$J_{HJ} = \frac{qA^*T\mathbf{f}_i}{k} (1 - \frac{V_a}{\mathbf{f}_i}) \exp(-\frac{\mathbf{f}_B^*}{V_t}) [\exp\frac{V_a}{V_t} - 1]$$
 (3.8.24)

Whereas this expression is similar to that of a metal-semiconductor barrier, it differs in that the temperature dependence is somewhat modified and the reverse bias current increases almost linearly with voltage. Under reverse bias the junction can be characterized as a constant resistance, R<sub>HJ</sub>, which equals:

$$R_{HJ} = \frac{AJ_{HJ}}{V_a} = \frac{AA^*T^2}{V_t} \exp(-\frac{\mathbf{f}_B}{V_t})$$
 (3.8.25)

where A is the area of the junction. This shows that the resistance changes exponentially with the barrier height. Grading of the heterojunction is typically used to reduce the spike in the energy band diagram and with it the resistance across the interface.

# 3.8.3.2.Calculation of the Current and quasi-Fermi level throughout a Depletion Region

We typically assume the quasi-Fermi level to be constant throughout the depletion region. This assumption can be justified for a homojunction but is not necessarily correct for a heterojunction p-n diode.

For a homojunction p-n diode we derived the following expression for the minority carrier density in the quasi-neutral region of a "long" diode

$$n \cong n - n_{p0} = n_{p0} \left( \exp \frac{V_a}{V_t} - 1 \right) \exp(-\frac{x}{L_n})$$
 (3.8.26)

so that the maximum change in the quasi-Fermi level, which occurs at the edge of the depletion region, equals:

$$\frac{dF_n}{dx} = \frac{d(kT \ln \frac{n}{n_i})}{dx} \cong \frac{kT}{L_n}$$
(3.8.27)

so that the change of the quasi-Fermi level can be ignored if the depletion region width is smaller than the diffusion length as is typically the case in silicon p-n diodes.

For a hetero-junction p-n diode one can not assume that the quasi-Fermi level is continuous, especially when the minority carriers enter a narrow bandgap region in which the recombination rate is so high that the current is limited by the drift/diffusion current in the depletion region located in the wide bandgap semiconductor.

The current density can be calculated from:

$$J_n = q\mathbf{m}_n nE + qD_n \frac{dn}{dx} \tag{3.8.28}$$

Assuming the field to be constant throughout the depletion region one finds for a constant current density the following expression for the carrier density at the interface:

$$n = \frac{J}{q\mathbf{m}_n E} + N_d \exp(-\frac{Ex_n}{V_t})$$
(3.8.29)

While for zero current one finds, for an arbitrary field

$$n = N_d \exp(-\int_{-V_t}^{0} \frac{E(x)dx}{V_t}) = N_d \exp(-\frac{\mathbf{f}_n}{V_t})$$
 (3.8.30)

Combining the two expressions we postulate the following expression for the carrier density:

$$n = \frac{J}{q\mathbf{m}_n E_{\text{max}}} + N_d \exp(-\frac{\mathbf{f}_n}{V_t})$$
(3.8.31)

The carrier density can also be expressed as a function of the total change in the quasi-Fermi level across the depletion region,  $\Delta E_{fn}$ ;

$$n = N_d \exp(-\frac{\mathbf{f}_n}{V_t}) \exp(-\frac{\Delta E_{F,n}}{V_t})$$
(3.8.32)

which yields the following expressions for the current density due to drift/diffusion:

$$J = -q\mathbf{m}_n E_{\text{max}} N_d \exp(-\frac{\mathbf{f}_n}{V_t})(\exp(-\frac{\Delta E_{F,n}}{kT}) - 1)$$
(3.8.33)

where is  $\mathcal{E}_{max}$  the field at the heterojunction interface. If  $\Delta E_{fn}$  equals the applied voltage, as is the case for an n<sup>+</sup>- n heterostructure, this expression equals:

$$J = q \mathbf{m}_n E_{\text{max}} N_d \exp(-\frac{\mathbf{f}_n}{V_t}) (\exp(-\frac{V_a}{V_t}) - 1)$$
(3.8.34)

which reduces for a MS junction to:

$$J_{dd} = J_{thermionic} \frac{\mathbf{m}_n E_{\text{max}}}{v_R} \tag{3.8.35}$$

so that thermionic emission dominates for  $v_R << \mu_n$   $\mathcal{E}_{max}$  or when the drift velocity is larger than the Richardson velocity.<sup>5</sup>

#### 3.8.3.3. Calculation of the current due to thermionic emission and drift/diffusion

The calculation of the current through a  $n^+$ -n junction due to thermionic emission and drift/diffusion becomes straightforward once one realizes that the total applied voltage equals the sum of the quasi-Fermi level variation,  $\Delta E_{fn}$ , across each region. For this analysis we therefore rewrite the current expressions as a function of  $\Delta E_{fn}$ , while applying the expression for the drift/diffusion current to the  $n^+$  material.

$$J_{thermionic} = A^* T^2 \exp(\frac{\mathbf{f}_n}{V_t}) \exp(-\frac{\mathbf{f}_B^*}{V_t}) [\exp(\frac{\Delta E_{F,n1}}{kT} - 1]$$
(3.8.36)

$$J_{drift \ / diffusion} = -q \mathbf{m}_{n^{+}} E_{\max} N_{c,n^{+}} \exp(-\frac{\mathbf{f}_{B}^{*}}{V_{t}}) [\exp \frac{\Delta E_{F,n2}}{kT} - 1]$$
 (3.8.37)

<sup>&</sup>lt;sup>5</sup>It should be noted here that the drift/diffusion model is not valid anymore as the drift velocity of the carriers approaches the thermal velocity.